

1-Step PVC Solvent Cement (Gray/Clear)

SECTION 1. IDENTIFICATION

Product Identifier	1-Step PVC Solvent Cement (Gray/Clear)
Other Means of Identification	77662, 77663, 77664, SOLV-50US016C, SOLV-50US032C
Recommended Use	Solvent Cement. For welding PVC plastic pipes and fittings.
Restrictions on Use	None known.
Manufacturer	Sluyter Company Ltd., 375 Steelcase Road East, Markham, ON, L3R 1G3, Canada, Technical Department, (905) 475-6011, www.sluyter.com
Supplier Identifier	Westlake Pipe and Fittings, 414 Morgan Street, Brownsville, TN, 38012, USA, 1-866.769.7473, www.westlakepipe.com
Emergency Phone No.	RMPDC, (303) 623-5716, 24-Hour Service
SDS No.	0294W
Date of Preparation	March 16, 2018

SECTION 2. HAZARD IDENTIFICATION

Classified according to Canada's Hazardous Products Regulations (WHMIS 2015) and the US Hazard Communication Standard (HCS 2012).

Classification

Flammable liquid - Category 2; Acute toxicity (Oral) - Category 4; Acute toxicity (Dermal) - Category 4; Acute toxicity (Inhalation) - Category 4; Skin irritation - Category 2; Serious eye damage - Category 1; Eye irritation - Category 2; Carcinogenicity - Category 2; Specific target organ toxicity (single exposure) - Category 3

Label Elements



Signal Word:

Danger

Hazard Statement(s):

H225 Highly flammable liquid and vapour.

H318 Causes serious eye damage.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

H351 Suspected of causing cancer.

Precautionary Statement(s):

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P233 Keep container tightly closed.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical, ventilating, and lighting equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P261 Avoid breathing vapours.

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P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/eye protection/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P312 Call a POISON CENTRE or doctor if you feel unwell.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor.

P370 + P378 In case of fire: Use water spray or fog, carbon dioxide, dry chemical powder to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

Disposal:

P501 Dispose of contents and container in accordance with local, regional, national and international regulations.

Other Hazards

Health Hazards Not Otherwise Classified (HHNOC): May be a fire hazard in a confined space. May be a health hazard in confined spaces.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture:

Chemical Name	CAS No.	%	Other Identifiers	Other Names
Tetrahydrofuran	109-99-9	40 - 60	THF	
Methyl Ethyl Ketone	78-93-3	30 - 50	MEK	
Polyvinyl chloride	9002-86-2	5 - 20	PVC	
Cyclohexanone	108-94-1	1 - 10	oxocyclohexane	pimelic ketone, ketoexamethylene, cyclohexyl ketone, ketocyclohexane, hexanon, Hydrol-O, Sextone, K

SECTION 4. FIRST-AID MEASURES

First-aid Measures

Inhalation

Remove source of exposure or move to fresh air. Get medical advice or attention if you feel unwell or are concerned.

Skin Contact

Wash with plenty of water. Take off immediately contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Get medical advice or attention if you feel unwell or are concerned.

Eye Contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately rinse the contaminated eye(s) with lukewarm, gently flowing water for 15-20 minutes, while holding the eyelid(s) open. If eye irritation persists, get medical advice or attention.

Ingestion

Immediately call a Poison Centre or doctor. Do not induce vomiting. Never give anything by mouth if person is rapidly losing consciousness, or is unconscious or convulsing. Do not induce vomiting.

First-aid Comments

Get medical advice or attention if you feel unwell or are concerned.

Most Important Symptoms and Effects, Acute and Delayed

If inhaled: small amounts can cause effects as described for inhalation. Symptoms may include coughing, shortness of

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breath, difficult breathing and tightness in the chest. If on skin: can cause effects as described for skin contact. If in eyes: small amounts may cause very mild irritation. May cause moderate to severe irritation. Symptoms include sore, red eyes, and tearing. If inhaled and/or swallowed: small amounts symptoms may include coughing, shortness of breath, difficult breathing and tightness in the chest. Symptoms may include coughing, choking, shortness of breath, difficult or rapid breathing and wheezing.

Immediate Medical Attention and Special Treatment

Target Organs

Eyes, lungs, respiratory system.

SECTION 5. FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media

Carbon dioxide, dry chemical powder, appropriate foam, water spray or fog.

Unsuitable Extinguishing Media

Water is not effective for extinguishing a fire. It may not cool product below its flash point.

Specific Hazards Arising from the Product

Flammable liquid and vapour. Can ignite at room temperature. Releases vapour that can form explosive mixture with air. May travel a considerable distance to a source of ignition and flash back to a leak or open container.

In a fire, the following hazardous materials may be generated: corrosive, flammable ammonia; very toxic carbon monoxide, carbon dioxide.

Special Protective Equipment and Precautions for Fire-fighters

Fight fire from a safe distance or a protected location. flammable or explosive atmosphere. Dike and recover contaminated water for appropriate disposal.

A full-body encapsulating chemical protective suit with positive pressure SCBA may be necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment, and Emergency Procedures

Use the personal protective equipment recommended in Section 8 of this safety data sheet. Evacuate the area immediately. Isolate the hazard area. Keep out unnecessary and unprotected personnel.

Environmental Precautions

It is good practice to prevent releases into the environment. Do not allow into any sewer, on the ground or into any waterway. If the spill is inside a building, prevent product from entering drains, ventilation systems and confined areas.

Methods and Materials for Containment and Cleaning Up

Do NOT use combustible materials such as sawdust. Dike spilled product to prevent runoff. Dike and recover contaminated water for appropriate disposal. Store recovered product in suitable containers that are: review Section 13 (Disposal Considerations) of this safety data sheet. Review Section 13 (Disposal Considerations) of this safety data sheet.

Other Information

Contact supplier, local fire and emergency services for help. Report spills to local health, safety and environmental authorities, as required.

SECTION 7. HANDLING AND STORAGE

Precautions for Safe Handling

If used in a confined space: prevent skin contact. Do not get in eyes, on skin or on clothing. Only use where there is adequate ventilation. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Conditions for Safe Storage

Store in an area that is: cool, well-ventilated, out of direct sunlight and away from heat and ignition sources. Store in a closed container.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

Chemical Name	ACGIH TLV®		OSHA PEL		AIHA WEEL	
	TWA	STEL	TWA	Ceiling	8-hr TWA	TWA
Methyl Ethyl Ketone		200 ppm	885 mg/m3			
Tetrahydrofuran	50 ppm	100 ppm	590 mg/m3			
Cyclohexanone	20 ppm	50 ppm	100 mg/m3			

Appropriate Engineering Controls

Concentrated product: in a confined space: do not allow product to accumulate in the air in work or storage areas, or in confined spaces. Use local exhaust ventilation and enclosure, if necessary, to control amount in the air. Exhaust directly to the outside, taking any necessary precautions for environmental protection. Provide eyewash in work area, if contact or splash hazard exists. Provide safety shower in work area, if contact or splash hazard exists.

Individual Protection Measures

Eye/Face Protection

Wear chemical safety goggles.

Skin Protection

Concentrated product: wear chemical protective clothing e.g. gloves, aprons, boots.

Respiratory Protection

If airborne concentrations are above the permissible exposure limit or are not known, use NIOSH-approved respirators. Respirators should be selected based on the form and concentration of contaminants in air, and in accordance with OSHA (29 CFR 1910.134) or CSA Z94.4-02. Advice should be sought from respiratory protection specialists.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Basic Physical and Chemical Properties

Appearance	Grey liquid.
Odour	Aromatic
Odour Threshold	Not available
pH	Not available
Melting Point/Freezing Point	< 0 °C (32 °F) (melting); Not available (freezing)
Boiling point/Initial boiling point	65 °C (149 °F)
Flash Point	-5 °C (23 °F) (closed cup)
Evaporation Rate	1.8 (n-butyl acetate = 1)
Flammability (solid, gas)	Flammable solid.
Upper/Lower Flammability or Explosive Limit	11.8% (upper); 2.2% (lower)
Vapour Pressure	145 mm Hg at 20 °C
Vapour Density (air = 1)	> 1
Relative Density (water = 1)	0.9 - 1.0
Solubility	Practically insoluble in water
Partition Coefficient, n-Octanol/Water (Log Kow)	Not available
Auto-ignition Temperature	321 °C (610 °F)
Decomposition Temperature	Not available
Viscosity	0.95 - 0.97 centipoises (dynamic)

Other Information

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SECTION 10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions of use.

Chemical Stability

Normally stable.

Possibility of Hazardous Reactions

None expected under normal conditions of storage and use.

Conditions to Avoid

Open flames, sparks, static discharge, heat and other ignition sources. Accumulation of static charge. Freezing.

Incompatible Materials

Oxidizing agents (e.g. peroxides), strong acids (e.g. hydrochloric acid), strong bases (e.g. sodium hydroxide).

Hazardous Decomposition Products

None known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information presented below is for the entire product, unless otherwise specified.

Likely Routes of Exposure

Inhalation; skin contact; eye contact; ingestion.

Acute Toxicity

Chemical Name	LC50	LD50 (oral)	LD50 (dermal)
Methyl Ethyl Ketone	11700 ppm (male rat) (4-hour exposure) (vapour)	2740 mg/kg (rat)	6480 mg/kg (rabbit)
Tetrahydrofuran	21000 ppm (rat) (4-hour exposure)	1650 mg/kg (rat)	
Cyclohexanone		1534 mg/kg (rat)	948 mg/kg (rabbit)

LC50 (Inhalation)

No information was located.

ATE (Inhalation)

No information was located.

LD50 (Oral)

No information was located.

ATE (Oral)

No information was located.

LD50 (Dermal)

No information was located.

ATE (Dermal)

No information was located.

Skin Corrosion/Irritation

Human experience shows mild irritation. Symptoms include slight redness and swelling.

Serious Eye Damage/Irritation

Human experience shows serious eye irritation. May cause serious eye irritation based on information for closely related materials. Symptoms include sore, red eyes, and tearing. The vapour also irritates the eyes.

STOT (Specific Target Organ Toxicity) - Single Exposure

Inhalation

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Symptoms may include coughing, shortness of breath, difficult breathing and tightness in the chest.

Skin Absorption

Symptoms may include redness, rash, swelling and itching.

Ingestion

Can cause effects as described for inhalation.

Aspiration Hazard

May be drawn into the lungs (aspirated) if swallowed or vomited. Symptoms may include coughing, choking, shortness of breath, difficult or rapid breathing, and wheezing.

Carcinogenicity

May cause cancer.

Key to Abbreviations

Group 2B = Possibly carcinogenic to humans.

Reproductive Toxicity

Development of Offspring

May harm the unborn child.

Sexual Function and Fertility

Not known to cause effects on sexual function or fertility. If inhaled: if inhaled and/or swallowed.

Effects on or via Lactation

No information was located.

Germ Cell Mutagenicity

Not mutagenic.

No information was located for: Skin Corrosion/Irritation, Serious Eye Damage/Irritation, STOT (Specific Target Organ Toxicity) - Repeated Exposure, Respiratory and/or Skin Sensitization, Interactive Effects

SECTION 12. ECOLOGICAL INFORMATION

Environmental information was not located. VOC INFORMATION:-..... This product emits VOC's (volatile organic compounds in use. Always ensure that the use of this product complies with local VOC Emission Regulations, where they exist. The VOC level is 486 grams/litre (SCAQMD Test Method 316A).

Ecotoxicity

No information was located.

Acute Aquatic Toxicity

Chemical Name	LC50 Fish	EC50 Crustacea	ErC50 Aquatic Plants	ErC50 Algae
Methyl Ethyl Ketone	2993 mg/L (Pimephales promelas (fathead minnow); 96-hour)	N/Av	N/Av	N/Av
Tetrahydrofuran	481-578 mg/L (96-hour)			
Cyclohexanone	481-578 mg/L (Pimephales promelas (fathead minnow); 96-hour)			

Chronic Aquatic Toxicity

Chemical Name	NOEC Fish	EC50 Fish	NOEC Crustacea	EC50 Crustacea
Methyl Ethyl Ketone	308 mg/L (21-day)	N/Av	N/Av	N/Av

Persistence and Degradability

No information was located.

Bioaccumulative Potential

No information was located.

Mobility in Soil

No information was located.

Other Adverse Effects

This product contains volatile organic compounds.

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal Methods**

Dispose of contents and container in accordance with local, regional, national and international regulations. Contact local environmental authorities for approved disposal or recycling methods in your jurisdiction. This product and its container must be disposed of as hazardous waste. Do NOT dump into any sewers, on the ground or into any body of water. Do not reuse empty containers. Dispose of or recycle empty containers through an approved waste management facility.

SECTION 14. TRANSPORT INFORMATION

Regulation	UN No.	Proper Shipping Name	Transport Hazard Class(es)	Packing Group
Canadian TDG	1133	Adhesives	3	II
Canadian TDG	1133	Adhesives	Limited Quantity	I
US DOT	1133	Adhesives	3	II
US DOT	1133	Adhesives	Limited Quantity	I

Environmental Hazards Not applicable

Special Precautions Please note: Read safety instructions, SDS and emergency procedures before handling.

Transport in Bulk according to International Maritime Organization Instruments

Not applicable

Other Information In containers up to 5 litres or 30 kg gross weight per package - this is shipped as LIMITED QUANTITY. If the shipment exceeds 500 kg in weight, this is shipped as LIMITED QUANTITY - ADHESIVES CLASS 3.

SECTION 15. REGULATORY INFORMATION**Safety, Health and Environmental Regulations**

This section is not required by WHMIS.

Canada**Domestic Substances List (DSL) / Non-Domestic Substances List (NDSL)**

Listed on the DSL.

USA**Toxic Substances Control Act (TSCA) Section 8(b)**

All ingredients are listed on the TSCA Inventory.

Additional USA Regulatory Lists

California Proposition 65. (Tetrahydrofuran).

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) Not Listed. CERCLA Hazardous Substance List (40 CFR 302.4). (Tetrahydrofuran). (Methyl Ethyl Ketone). (Cyclohexanone).

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

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Methyl ethyl ketone (CAS 78-93-3) 6714

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))
Methyl ethyl ketone (CAS 78-93-3) 35 %WV

DEA Exempt Chemical Mixtures Code Number
Methyl ethyl ketone; (CAS 78-93-3); 6714

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA)
- List of Hazardous Substances (CERCLA section 102a) (40 CFR 302.4)
Tetrahydrofuran
Cyclohexanone
Methyl ethyl ketone

SECTION 16. OTHER INFORMATION

NFPA Rating	Health - 2	Flammability - 3	Instability - 2
SDS Prepared By	Sluyter Company Ltd		
Phone No.	905-475-6011		
Date of Preparation	March 16, 2018		
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Revision Indicators	The following SDS content was changed on June 21, 2019: SECTION 11. TOXICOLOGICAL INFORMATION; Carcinogenicity. The following SDS content was changed on November 04, 2020: SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION; Respiratory Protection.		
Disclaimer	This Safety Data Sheet was prepared by Sluyter Company Ltd. The information in the Safety Data Sheet is offered for your consideration and guidance when exposed to this product. Sluyter Company Ltd. expressly disclaims all expressed or implied warranties and assume no responsibilities for the accuracy or completeness of the data contained herein. The data in this SDS does not apply to use with any other product or in any other process.		

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